Level

Flow

Accessories

Flow Level and Pressure

Flow

4204 P

Ultrasonic meters

66

For measurements in open channels to be installed upstream of constricted sections or shaped weirs

S103C

Electromagnetic meters

69

For measurements in pressurised full section piping Suitable for clean and dirty water with conductivity of at least 5 μ S Available with different types of flanges, Wafer, food connections High power / low voltage or battery

Ultrasonic "transit time"

Meters

74

Suitable for clean and dirty water with suspended solids up to a maximum of 10 g/l,

non-conductive liquids, chemically aggressive roducts, oils

For measurements in pressurised full section piping

Ultrasonic "Doppler" effect Meters

76

For pressurised piping with liquids with a high content of suspended solids and sludge

"Area x velocity" Meters

For measurements in open channels without restrictions, partially filled piping

78

80

Accessories

Radar and guided m	icrowave	Transmitters	83
EchoSmart™		face level measurement n with submerged sensor (Sonar)	86
Piezoresistive		Transmitters	88
Pressure			
Piezoresistive	for applications in the water tro	Transmitters eatment and industrial processes	90

Level/differential meter to control

up to 5 pumps

Sensors

Level

4204 L/U

Ultrasonic and Piezometric

FLOW METERS FOR OPEN CHANNELS WITH ULTRASONIC OR PIEZOMETRIC SENSOR



4204 P

Main features

- Flow rate measurements on channels with constrictions or weirs
- Preset calculation exponents or freely programmable by user
- Possibility of calibration with table of up to 20 points, for nonlinear functions
- Dual data logger for instantaneous measurements and totalized volumes
- Graphic display with indication of real-time values and stored values in graphical or tabular mode
- MODBUS RTU communication protocol

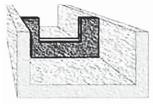
Hardware features, software features and functions 4204 P

Measurement features	
Measurement unit	Flow: mc/h, lt/sec – Level: mt, cm, mm – Temperature: °C
Measuring ranges	Flow 0 ÷ 9999 mc/h – Level 0.30 ÷ 5.00 mt. – Temperature 0 ÷ 100 °C
Precision	± 0.2% F.S.
Types of devices / exponents for calculating PMD (primary measuring device) flow	RETTANG (rectangular weir) / TRAPEZ (Cipolletti weir) / VENTURI (Venturi channel) / PARSHALL (Parshall channel) / L LEOPOLD (Leopold Lagco channel) / STRAM. V (V-shaped weir) OTHER (freely programmable exponent). Table with 20 points for free programming
Two (2) totalizers	Absolute 9-digit (saved on non-resettable Flash PROM) – Partial 9-digit resettable
Hardware features	
Display	Backlit 128x64 graphic STN LCD
	Simultaneous indication of: Instantaneous flow (absolute + bar graph for percentage of full scale), Totalized volume, Temperature, Status of digital outputs, Alarm events.
	In scrolling: Level, Status of analogue outputs, Resettable totalizer
Controls	6 keys
DATA LOGGER	Internal with 4 Mbit Flash
Serial output	One (1) RS485 MODBUS RTU galvanically isolated
Analogue outputs	Two (2) Programmable galvanically isolated
Relay outputs	Five (5) for Thresholds – One (1) for Alarm (max.load 1A at 230Vac resistive)
Digital inputs	Five (5) programmable
Power supply	100 ÷ 240Vac/dc 50-60Hz (Optional 24Vac/dc) – Transformer Insulation 4KV
Power consumption	< 12W
Dimensions /Weight	Dimensions: (L x H x P) 144 x 144 x 122.5mm – Weight: 1 Kg

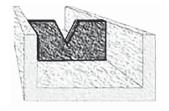
Hardware features, software features and functions 4204 P

Measurement recording	Instantaneous flow rate	Totalized volume	
Recording interval	1/2/5/10/15/20/30/60 min	5/10/30 min. 1/2/6/12/24 h.	
Туре	Circular / Filling	Circular / Filling	
Display	Graph: minimum, maximum and average values for the period and Zo	Tabular om	
Analogue outputs	Primary	Secondary	
Quantity	Flow / Temperature	Flow / Temperature / Level	
Туре	0.00 ÷ 20.00 mA / 4.00 ÷ 20.00 mA	4	
Range	Programming limits: Lower / Upper	•	
Maximum load	500 Ohm		
Alarm output	NAMUR 2.4 mA (with range 4/20m	A)	
Relay outputs (5)			
Function – selectable	Thresholds	Pulses	
Programming	ON-OFF with hysteresis	Scaler: 1, 10, 100 mc/h Duration: 250, 500, 1000, 2000 msec	
Alarm			
Function	Echo loss alarm		
Programming	Time out (echo absence time): 00:0	00 ÷ 24:00 h	
Operating conditions			
Temperature	operating 0÷50°C ; storage and tra	nsport -25÷65°C	
Humidity	10-95% non-condensing		
Mechanical protection	Closed IP66 EN60529		
EMI / RFI	CEI-EN55011 – 05/99		

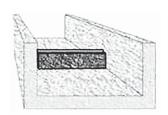
Weirs



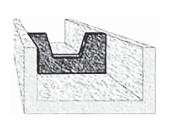
Regular weir with lateral constrictions



V-shaped weir



Rectangular weir without lateral constrictions



Trapezoidal weir

"Venturi" type constriction

ULTRASOUND LEVEL PROBE



Ultrasonic level measurement, without contact, suitable for measurement of liquids, with integrated temperature sensor for temperature compensation.

S425C

Features and advantages

PVDF body resistant to aggressive environments

High resolution measurement 1mm

Double threaded connection

Immediate installation with disconnectable connector (IP67)

Modbus RTU Protocol

Technical specifications S425C

Measuring ranges

Measuring method

Emission angle

Accuracy

Resolution

Operating temperature

Maximum pressure

Body materials

Thread

Protection grade

Electrical connection

Power supply

Power consumption

Cable

Signal interface

30 cm - 500 cm

Ultrasonic with automatic temperature compensation

14° ±1°

± 0.2% of the measured distance (but not better than 2 mm)

-10°C ÷ 75°C

0.5 bar ÷ 1.5 bar

PVDF – PCV

1"g.m and 1.5"g.m.

IP67 (IP68 optional)

IP67 connector

24 Vdc

2 W

5 meters (other on request)

Modbus RTU Standard Protocol RS485

PIEZOMETRIC TRANSDUCER



The absence of a separation liquid between the membrane and the pressure sensor, the "Dry-Pressure" measuring technology, allows you to have superior technological overpressure performance, small thermal drifts, high stability and accuracy.

KPL / 36 XKY

ELECTROMAGNETIC FLOW METERS



The electromagnetic flow meter is used to measure the flow rate of conductive fluids and waste water.

The measurement is independent of the density, viscosity, temperature and pressure. The conductivity of the fluid must be greater than 5µS/cm.

The measuring tube must not be crossed by fluids carrying solid bodies of high dimension that cannot be considered suspended solids. Load losses are absent and straight stretches reduced upstream and downstream of the instrument are necessary.

Main application fields

- Sludge and water (primary, drinking and waste) treatment
- Control of civil and industrial wastes
- Measurement of industrial process water: chemical, paper, tanning, pharmaceutical, food
- Control of the chemical dosage
- Energy industry: generation and distribution
- Extractive industry: quarries, mines
- Environmental protection

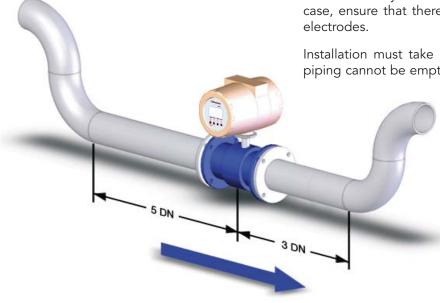
S103C

MOUNTING

The electromagnetic meter must be installed so that the pipe is always completely filled with fluid. In the case of a half-empty pipe, the meter must be installed in an underground channel, or in a "goose neck", to achieve a siphon effect.

Installation may be vertical or horizontal but in the latter case, ensure that there is no deposit of material on the

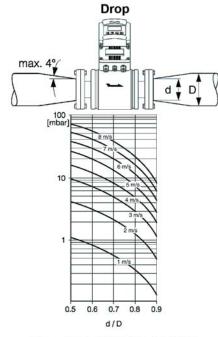
Installation must take place in such a position that the piping cannot be emptied.



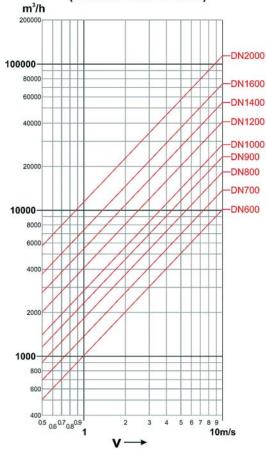
Samplers

ELECTROMAGNETIC FLOW METERS DIAMETER SELECTION TABLE

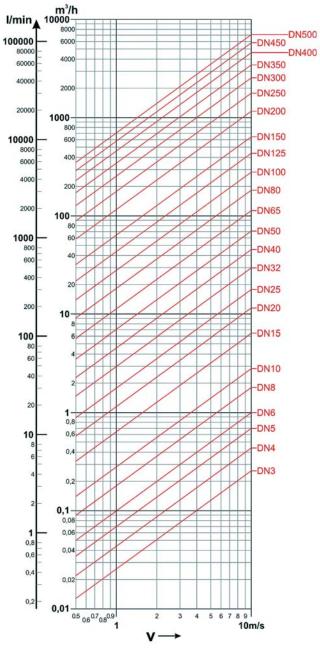
ABACUS FOR THE OPTIMAL SELECTION OF THE MEASURING TUBE



Flow from DN600 to DN2000 (standard min. DN1000)



Flow from DN3 to DN500 (standard min. DN10)





CH 608 A/B/R Converter

The 608 converter has been designed with the purpose of meeting all the requirements of modern water management systems.

It supports extended functions which make it perfectly suitable for measuring and billing in civil, industrial and agricultural sector and for flow measurement in residual water treatment.

Hardware features, software features and functions CH 608 A/B/R

ELECTROMAGNETIC FLOW METERS

Converter	installation

Compact on the sensor or remote on support, up to 100 m far from the sensor

Converter case

Epoxy painted aluminum, IP 67. With front window in toughened glass.

Power supply

CH608A 90...264 Vac; 12/24 Vac/dc

CH608B Battery powered or 12/24 Vac/dc; Expected battery life T=0 / 50° C (32 / 122° F); Internal battery pack 6-10 years

CH608R Rechargeable battery + 10 Watt photovoltaic panel

Output signals

Active analogue output 4 ÷ 20 mA;

Digital output for pulses maxim 1000 Hz duty cycle max 50% for instant flow, positive only, positive and negative

Programmable digital output for:

- Maximum pulses 1000 Hz duty cycle max 50% for negative flow;
- Negative flow indication;
- Cumulative alarm

Digital output in active frequency 0 ÷ 10 kHz

Temperature

Process -10°C \div 70°C; Ambient -20°C \div 60°C; Storing -30°C \div 70°C

Display

graphic LCD 128x64 pixels, visual area 50x25mm, backlit

simultaneous indications: counter, instant variable and status flags

4 totalizers available (2 positive totals and 2 negative totals)

Programming

- with 4 push buttons for non-billing applications
- through IrCOM interface and dedicated software
- via RS485 MODBUS RTU protocol

Process data logger

4 MB flash memory, 200,000 lines of data (one line includes: instant flow, 2 counters, date, time, temperature)

Diagnostics data logger

64 kB EEPROM, 2000 lines of data (one line includes: date, time, temperature, error codes, user actions with changes made)

ELECTROMAGNETIC FLOW METERS

	CH2200	CH2500	CH2400	CH1000
Connection to proce	ess			
Dimensions	DN15DN400	DN 450DN2000	DN25DN100	DN25DN300
Connections	on request ANS	UNI 2223 on request ANSI 150; ANSI 300; AWWA CI.D; ANSI 600		WAFER
Pressure	PN10.	PN10PN64		PN16PN40
Accuracy				
With liquid speed ≥ 0.2 m/s	0.2%	0.2%	0.2%	0.2%
Materials				
Inner lining	PFTE on request EBANITE	EBANITE on request PTFE	PFTE	PFTE on request EBANITE
Electrodes		HASTELLOY C on request Titanium, Tantalum, Platinum		LOY C nium, Tantalum

Body Flange

No. of electrodes

Process temperature

Compact version with converter integral with the sensor

Separated version with converter separated from the sensor

Protection grade

Compact version with converter integral with the sensor

Separated version with converter separated from the sensor

Certifications

ATEX II 2 GD EEx mb IIC T4 U

-25 ÷ 200°C -25 ÷ 200°C

Carbon steel

Carbon steel

3 x DN15...40

4 x DN50...400

-25 ÷ 80°C

IP67

IP68

on request

4

-25 ÷ 80°C

IP67

IP68

on request

-25 ÷ 130°C

2

AISI 304

AISI 304

-25 ÷ 80°C

-25 ÷ 130°C

3 x DN15...40

4 x DN50...300

-25 ÷ 80°C

Carbon steel

IP67 IP67

IP68 IP68

on request on request

72 Chemitec

CH500	CH2660	CH2770	CH2700	CH1222
TO THE PART OF THE				
Connection to proce	ess			
DN3DN20	DN80DN500	DN100DN4000	DN100DN4000	DN40DN1000
GAS on request NPT; TRICLAMP; DIN 11851	INSERTION THREADED	INSERTION FLANGED UNI2278 DN40	INSERTION Welded sleeve 2"	INSERTION
PN16	PN10	PN	125	PN20
Accuracy				
0,2%	2%	2%	2%	2%
Materials				
PFTE	PFTE	PFTE	PFTE	PFTE
AISI316 L	AISI316 L	AISI316 L	AISI316 L	AISI316 L
2	2	2	2	2
AISI 304	AISI 304	AISI 304	AISI 304	AISI 304
AISI 316 L	-	Carbon steel	Ball valve	AISI 316 L
Process temperature	9			
-25 ÷ 80°C	-25 ÷ 80°C	-25 ÷ 80°C	-25 ÷ 80°C	-25 ÷ 80°C
-25 ÷ 130°C	-25 ÷ 130°C	-25 ÷ 130°C	-25 ÷ 130°C	-25 ÷ 130°C
Protection grade				
IP67	IP67	IP67	IP67	IP67
IP68	IP68	IP68	IP68	IP68
Certifications				
on request	on request	on request	on request	on request

74 | **O**Chemitec

Mod. **\$101F** for fixed installation

FIXED OR PORTABLE ULTRASONIC "TRANSIT TIME" FLOW METERS FOR PRESSURIZED LINES



Mod. **200H** portable

The flow measurement systems **\$101F** and **200H** consist of a digital converter and two ultrasonic **clamp-on** or **insertion** transducers.

The transit time of a fluid inside a pipe with a cylindrical section is the operating principle on which the instrument is based to calculate the value of the instantaneous flow rate.

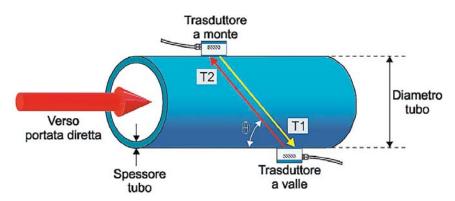
DSP technology

Digital Signal Processing technology (DSP), ensures low sensitivity of the system to any potential disturbing factors.

The pipe dimensions may vary from 20 to 4000 mm (by using different transducers) while liquids can be: ultra-pure, drinking water, chemicals, dirty water, cooling water, river water etc.

As far as the transducers are applied externally to the pipe, are not in contact with the liquid and have no moving parts, the transmitter will not be damaged by wear, deposits or pressure.

All the configuration values entered by user are saved on the EEPROM, which is password-protected to prevent accidental changes.



DSP technology - diagram

Hardware features, software features and functions

Models	S101F	200H
Measurement on pipes	from DN 20 to 4000mm	from DN 20 to 4000mm
Piping material	steel, stainless steel, cast iron, reinforced plastic (cement with	copper, PVC, aluminium, fibreglass- insertion transducers)
Measurement units (user selectable)	metres, cubic metres, litres, feet, cubic feet, U.S. gallons, impegallons, oil barrels, U.S. oil barrels, imperial oil barrels, millions U.S. gallons	
Type of liquid	virtually all liquids that transmit	t sound waves
Speed range	± 32m/s	
Linearity	0.5%; repeatability: 0.2%; total	al accuracy ± 1%
Response time	programmable from 1 to 999s	
Display	2 x 2016 alphanumeric characte	rs 4 lines 16 alphanumeric characters
Keypad	4 membrane buttons	8 buttons
Internal data logger	optional	storage capacity up to 16GB
Displayed data	instantaneous flow rate; total fl	ow; other
Internal volume totalizers	7 digit totalizer; 7 digit direct f counter	low counter; 7 digit reverse flow
Safety	setup and change settings pas	sword protected
Selectable output	4 ÷ 20 mA or 0 ÷ 20 mA	-
Frequency output	programmable 0 ÷ 9999 Hz	_
Output relay	for pulse or alarm totalizer	_
Signal interface	RS485	
Communication protocol	MODBUS RTU; MODBUS ASC	II
Power supply	230Vac / 24Vdc	external p. supply 100 ± 253Vac
Rechargeable batteries	_	three (3) AAA Ni-mH integrated with autonomy >10 hours
Mounting	wall-mounted	portable
Housing	aluminium	ABS
Dimensions (L x H x P)	215 x 158 x 74 mm	case 460 x 400 x 110 mm
Weight	3.1 kg	4.5 kg
Operating temperature	-30 ÷ 80°C	_
Maximum humidity	85% RH non-condensing (40°C)	_
Process temperature	sensor 0 ÷ 150°C	-
Sensor humidity	98% RH non-condensing (40°C)	_



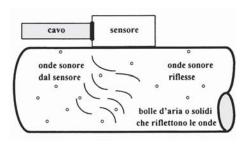
FIXED OR PORTABLE "DOPPLER" EFFECT

FLOW METERS FOR PRESSURIZED LINES

DFM-5.0 fixed meter



PDFM-5.0 portable meter



operating principle - diagram

The **DFM-5.0** Doppler effect flow transmitter is suitable for most liquids, such as water, waste water, chemical liquids, sludge and viscous liquids. It controls, indicates, totalizes and transmits the flow rate in gallons, liters or other measurement units.

The **PDFM-5.0** Doppler effect flow meter is suitable for monitoring a flow rate or to identify problems encountered in a closed pipe.

Operating principle

The sensor transmits high frequency sounds into the liquid, through the pipe wall. The pulses are reflected and sent back to the sensor by solid particles and air bubbles present into the fluid. Because of the fluid's movement, the reflected sounds return to the sensor with an altered frequency (Doppler effect). **DFM-5.0** and **PDFM-5.0** continuously measures the frequency deviation in order to ensure very precise measurement of the velocity of the fluid and thus the flow rate.

Installation

Can be done without stopping the plant. There is no contact between the sensitive element and the fluid whose flow rate is to be measured and no cutting or drilling are required on the pipe. The sensor is of a parallelepiped shape, is not affected by dirt or deposits and is easy to mount on the outside of a pipe using a tape.

Easy programming

Using the program buttons can be easily accessed the programming menu where it is possible to select the diameter of the pipe, to set the engineering units (gallons, litres etc.), the totalization velocity, the relays, the sensitivity and the damping. Totalisation and calibration data are password-protected and also protected against power failures.

Application

DFM-5.0 is recommended for liquids containing solids or air bubbles; the sensor is mounted on the outside of a pipe made off steel, iron, PVC or ABS.

PDFM-5.0 is an ideal instrument for evaluating the performance of flow meters inserted in line. Can be installed, calibrated and commissioned in a few minutes and, therefore, used as a temporary substitution of an in line transmitter.

Hardware features, software features and functions

Models	DFM-5.0	PDFM-5.0
Measuring range	0.08 ÷ 112.2 m/sec	0.03 ÷ 112.2 m/sec
Piping	1/2" ÷ 180" (12.7 mm ÷ 4.5 m	۱)
Precision	± 2% (suspended solids or air bubble concentration of 75 ppm are required)	s with a min. diameter of 100 microns and
Repeatability / Linearity	± 0.1% / ± 0.5%	
Sensitivity / Damping	adjustable / adjustable	
Protection	on sensor, signal and power su	oply
Display	LCD 16 alphanumeric digits	
Indication	flow rate value 4 digits (19 mm);	totalization; menu; status; signal
Calibration keypad	3 frontal buttons	5 frontal buttons
Data logger	optional	programmable
Capacity	2,000,000 recordable points	300,000 recordable points printed with time or formatted report of the flow rate with total, minimum, maximum and average (time if required)
Output	4 ÷ 20 mA; 1000 ohm	4 ÷ 20 mA; 500 ohm (when powered by mains)
USB port	optional	included
Control relays	Two (2) SPDT; 5A; programmable (for alarms and/or pulses proportional to the flow rate)	-
Power supply	100 ÷ 160 Vca; 180 ÷ 260 Vca; 12 or 24 Vdc	integrated 12 Vdc AAA recharge- able batteries, 24 hours autonomy
Battery charger	-	built-in, network selectable 115 or 230 Vac or external 12 Vdc
Cable (optional)	up to 150 m	15 m
Mounting	wall	portable
Installation kit	stainless steel tape and 150 g c	of silicone paste
Housing	watertight NEMA 4X (IP67), fibreglass and transparent front	ABS (IP 67) with case
Dimensions (L x H x P)	188 x 278 x 130 mm	110 x 204 x 41 mm
Weight	_	approx. 4 kg
Operating temperature	-5 ÷ 40°C	-23 ÷ 60°C
Sensor	SE4 A – external installation, for piping of internal diameter from 12.7 mm to 4.5 m	PSE4 – external installation, for piping of internal diameter from 12.5 mm to 4.5 m or higher

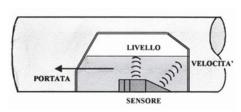
FIXED OR PORTABLE "AREA X VELOCITY" FLOW METERS



AVFM 5.0 fixed meter



STINGRAY portable meter



operating principle - diagram

The AVFM 5.0 system simultaneously measures the level and the velocity of the fluid in order to calculate the flow rate into an open channel or a pipe.

The **STINGRAY** portable instrument works for a very long period of time powered by alkaline batteries and stores measurements of water level, velocity and temperature in open channels and in partially filled or pressurised pipes without the need for constrictions or weirs.

Operating principle

The immersible ultrasonic sensor continuously monitors both the velocity and the level of the channel or piping by transmitting high frequency sounds into the liquid, through the pipe wall. The pulses are reflected and sent back to the sensor by solid particles and air bubbles present into the fluid. Because of the fluid's movement, the reflected sounds return to the sensor with an altered frequency (Doppler effect).

The best accuracy is achieved if the flow does not have an excessive turbulence and the velocity on the sensor is not less than 1 m/sec. The channel, right upstream of the sensor, must not have abrupt changes in the level of the bottom and a slope of no more than 3%. The conditions downstream of the sensor do not affect the measurement if the surface profile is not changed right above the sensor itself.

Easy calibration

To calibrate AVFM 5.0 just insert the pipe diameter or the channel width and choose the measurement unit from the menu. The flow rate, level and velocity can be expressed in gallons, litres, ft³ or m³. The calibration parameters remain stored even in the absence of tension.

For **STINGRAY** no calibration is required. On the front there is a bar indicating the velocity, level, temperature, battery status and finally the used/available memory. The display automatically turns off after 60 seconds to save power. The software allows the user to set the sampling intervals, to download the files and to get an indication of the variables. The logger displays the files and the calculated velocity in trend graphs and tables, including the minimum and maximum values, the average and total flow rate in normal measurement units.

Hardware features, software features and functions

Models	AVFM 5.0	STINGRAY
Precision	Level ± 0.25% of the range ; Ve	elocity ±2% of the reading
Precision	± 2% (suspended solids or air bubble concentration of 75 ppm are required)	s with a min. diameter of 100 microns and
Repeatability / Linearity	± 0.1% / ± 0.5%	
Sensitivity / Damping	adjustable / adjustable	
Protection	on sensor, signal and power su	pply
Display	LCD 16 alphanumeric digits	
Indication	flow rate value 4 digits (19 mm);	totalization; menu; status; signal
Calibration keypad	3 frontal buttons	5 frontal buttons
Data logger	optional	programmable
Capacity	2,000,000 recordable points	300,000 recordable points printed with time or formatted report of the flow rate with total, minimum, maximum and average (time if required)
Output	4 ÷ 20 mA; 1000 ohm	4 ÷ 20 mA; 500 ohm (when powered by mains)
USB port	optional	included
Control relays	Two (2) SPDT; 5A; programmable (for alarms and/or pulses proportional to the flow rate)	-
Power supply	100 ÷ 160 Vca; 180 ÷ 260 Vca; 12 or 24 Vcc	integrated 12 Vdc AAA recharge- able batteries, 24 hours autonomy
Battery charger	-	built-in, network selectable 115 or 230 Vac or external 12 Vdc
Cable (optional)	up to 150 m	15 m
Mounting	wall	portable
Housing	watertight NEMA 4X (IP67), fibreglass and transparent front	ABS (IP 67) with case
Dimensions (L x H x P)	188 x 278 x 130 mm	208 x 166 x 86 mm
Weight	_	approx. 4 kg
Operating temperature	-5 ÷ 40°C	-23 ÷ 60°C
Sensor	Standard sensor, QZ02L submersible – velocity and level measurements. Separate versions or for high temperatures on request	QZ02L Submersible levelvelocity ultrasonic sensor. For high temperatures on request
Operating temperature	-40 ÷ 95°C	-40 ÷ 120 °C

LEVEL METER WITH ULTRASONIC OR PIEZOMETRIC SENSOR



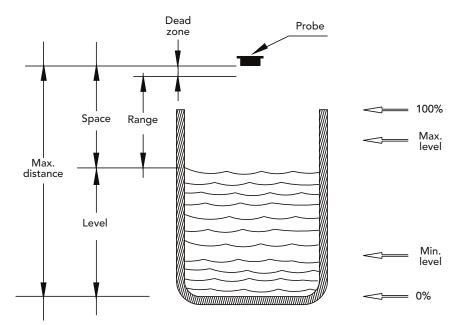
4204 L/U

Main features

- Ultrasonic level measurement, single level, double level, differential level
- Automatic temperature compensation
- Programming keypad with 6 bubble-keys

- Graphic display
- Pumps operation: single, rotation or timed
- RS485 MODBUS RTU serial output
- 2 Programmable analogue outputs
- 5 Relay outputs for intervention thresholds for pumps control
- 1 Relay output for instrument anomaly alarm / for flow totalization / or level 2 alarm
- 5 Digital inputs pumps operation / anomaly

Main operating settings



DEAD ZONE Distance of insensitivity of the transducer measured from the active surface of the transducer. ($\sim 30/40/70$ cm in relation to the type of probe connected)

DISTANCE Interval between the transducer face and the liquid surface inside the tank or equivalent. The distance cannot be higher than the range of the transducer.

RANGE Measurement interval. Freely programmable within the range of the transducer - dead zone; is therefore the theoretical operating range of the System.

LEVEL The interval between the zero level and the liquid surface level inside the tank or equivalent.

MAX LEV It is the MAX operating level above which the system gives an alarm.

MIN LEV It is the MIN operating level below which the system gives an alarm.

MAX DISTANCE Max distance between the transducer surface and the vacuum level (zero).

SPACE Interval between the surface of the liquid inside the tank or equivalent and the dead zone.

Hardware features, software features and functions $4204\ L/U$

Measurement features				
Measurement unit	Level: mt, cm, mm – Temperature: °C			
Measuring ranges	Level $0.30 \div 5.00/0.40 \div 8.00/0.70 \div 12.00$ mt (in relation to the probe connected)			
	Temperature -25°C - +75°C			
Precision	± 0.2% F.S.			
Hardware features				
Display	Backlit 128x64 graphic STN LCD			
	Simultaneous indication of: Level (absolute / differential + bar graph for percentage of full scale), Temperature, Status of digital outputs (led), Alarm events. In scrolling: Level 2, Status of analogue outputs			
Controls	6 keys			
DATA LOGGER	Internal with 4 Mbit Flash			
Serial output	One (1) RS485 MODBUS RTU galvanically isolated			
·	Two (2) Programmable galvanically isolated			
Analogue outputs	1°Output: Level / Temperature – 2° Output: level 2, differential, temperature			
Relay outputs	Five (5) for Thresholds – One (1) for Alarm (max.load 1A at 230Vac resistive)			
Digital inputs	Five (5) programmable			
Power supply	100 ÷ 240Vac/dc 50-60Hz (Optional 24Vac/dc) – Transformer Insulation 4KV			
Power consumption	< 12W			
Dimensions /Weight	Dimensions: (L x H x P) 144 x 144 x 122.5mm – Weight: 1 Kg			
Analogue outputs	Primary Secondary			
Quantity	Level / Temperature			
Туре	0.00 ÷ 20.00 mA / 4.00 ÷ 20.00 mA			
Range	Programming limits: Lower / Upper			
Maximum load	500 Ohm			
Alarm output	NAMUR 2.4 mA (with range 4/20mA)			
Relay outputs (5)				
Function – selectable	Thresholds Pulses			
Alarm				
Function	Echo loss alarm			
Programming	Time out (echo absence time): 00:00 ÷ 24:00 h			
Operating conditions				
Temperature	operating 0÷50°C ; storage and transport -25÷65°C			
Humidity	10-95% non-condensing			
Mechanical protection	Closed IP66 EN60529			
EMI / RFI	CEI-EN55011 – 05/99			

ULTRASOUND LEVEL PROBE



Ultrasonic level measurement, without contact, suitable for measurement of liquids, with integrated temperature sensor for temperature compensation.

S425C

Features and advantages

PVDF body resistant to aggressive environments

High resolution measurement 1mm

Double threaded connection

Immediate installation with disconnectable connettor (IP67)

Modbus RTU Protocol

Technical specifications S425C

Models	S425 C–5	S425 C-8	S425 C 12
Measuring ranges	30 cm - 500 cm	40 cm - 800 cm	70 cm - 1200 cm
Measuring method	Ultrasonic with auto	matic temperature compe	ensation
Emission angle	14° ±1°		7° ±1°
Accuracy	± 0.2% of the measi	ured distance (but not bet	ter than 2 mm)
Resolution	1 mm		
Operating temperature	-10°C ÷ 75°C		
Maximum pressure	0.5 bar ÷ 1.5 bar		
Body materials	PVDF – PCV		
Thread	1"g.m ; 1.5"g.m.		1"g.m
Protection grade	IP67 (IP68 optional)	
Electrical connection	screw connector		
Power supply	24 Vdc		
Power consumption	2 W		
Cable	5 meters	8 meters	12 meters
Current output	optional max load 5	500 ohm	
Signal interface	Modbus RTU Standa	ard Protocol RS485	

PIEZOMETRIC TRANSDUCER



The absence of a separation liquid between the membrane and the pressure sensor, the "Dry-Pressure" measuring technology, allows you to have superior technological overpressure performance, small thermal drifts, high stability and accuracy.

KPL / 36 XKY

ULTRASONIC LEVEL TRANSMITTERS



The measurement technology used by the METER level transmitter is the emission of a short ultrasonic pulse. The ultrasonic wave propagates towards the surface of the product to be measured, bouncing back on its surface towards the sensor. The time interval that elapses between the emission and the reception of the wave is called the flight time and it is proportional to the distance measured, therefore to the level.

METER

Available versions

RANGE 5M 4 wires, 2 relays; 4 wires, 2 relays, MODBUS

2 wires; 2 wires HART; 2 wires HART, ATEX

RANGE 8M 2 wires; 2 wires, HART, ATEX

4 wires, 2 relays; 4 wires, 2 relays, MODBUS

Programming takes place via a removable module (keypad/display). Once programming is complete, it is possible to remove the module (keypad/display), leaving the level transmitter operational but with no display on board.

Hardware features, software features and functions METER

Measuring range $0.25 \div 5 \text{ m}$; max. $0.4 \div 8 \text{ m}$ (Distances expressed are valid for

measurements of perfectly reflective surfaces, otherwise the maximum

measurable distance is reduced)

digital between -30 ÷ +80°C Temp. compensation

±0.5% (of the measured distance) but not less than ±3mm Accuracy

Resolution

 $-30 \div +70$ °C; +80°C non-continuous Operating temperature

Pressure from 0.5 to 1.5 bar (absolute)

Programming / Display

removable module with 4 keys and dot matrix LCD (or via HART / MODBUS

RTU on request)

Housing material PC or Al / PP or PVDF wetted part (ATEX certified versions only of PVDF)

Mechanical installation 2"GAS M (PP flange DN80 opt.)

Protection grade IP67

2 wires version 20 ÷ 30Vdc; 4 wires version 24Vdc Power supply

Power Consumption 2 wires version 0.6 W; 4 wires version 1.5 W

4÷20mA, max 750ohm (4 wires version) Analogue output

Output relays 4 wires version two (2) 3A 230Vac (n.a.)

Digital communication 2 wires version (opt.) HART; 4 wires version MODBUS RTU

Ex-proof ATEX II 1/2G Ex ia II C T6

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RPL devices are instruments for level measurement without contact with the product. The radar pulses emitted by the antenna are relected from the surface of the product and subsequently received by the antenna itself. The integrated management system of the RPL devices uses the flight time to obtain the distance of the surface of the product from the probe and, consequently, the level.

RPL

Features

 Continuous level measurement without contact of solids, liquids, pastes and sludges

MICROWAVE LEVEL TRANSMITTERS (RADAR)

- Measurement independent from physical features variations of the product
- Dust, vapours and temperature variations do not interfere with measurement
- Coniguration with guided menu using the alphanumeric display
- 2/4 wires technology

Hardware features, software features and functions RPL

Models	RPL 51	RPL 52	RPL 55	RPL 56	RPL 58
Туре	with threaded	fitting		with threaded and emission	
Applications	Highly aggressive liquids with nondemanding process conditions	Highly aggressive liquids	Highly aggressive liquids	Extreme process conditions	Extreme process conditions
Measuring range	30 m	30 m	10 m	30 m	70 m
Accuracy	± 10 mm	± 10 mm	± 5 mm	± 3 mm	± 15 mm
Operating temperature	-20 ÷100° C -20 ÷ 120° C	-40 ÷ 150 °C	-40 ÷ 120° C	-40 ÷ 200 °C	-40 ÷ 200 °C
Process pressure	-1 ÷ 3 bar	-1 ÷ 16 bar	-1 ÷ 3 bar	-1 ÷ 40 bar	-1 ÷ 16 bar
Connection to process	G 1" ½ A	Flange	G 1" ½ A	G 1" ½ A	G 1" ½ A
	PVDF	AISI 316L	PTFE	AISI 316L	Additional
		DN50, DN80, DN100, DN150 PN16		Additional flange	flange
Antenna material	PP PTFE	PTFE	PTFE	AISI 316L PTFE	AISI 316L PTFE
Frequency range	6GHz	6GHz	6GHz	26GHz	26GHz
Output signal	2/4 wires ; 4 ÷	20mA; HART			
Protection grade	IP67				

MICROWAVE LEVEL TRANSMITTERS (RADAR)



The instrument emits high frequency pulses. The "GODA" measuring technique, combined with the management system, allows the RWL units to be used even in particularly demanding process conditions such as: high temperature, high pressure, low dielectric constant etc.

RWL

Features

Continuous measurement of dust levels on solid materials of variable consistency and liquids (dust, vapours and temperature variations do not interfere with the measurement)

Available probes:

- rope probes for measuring loose solids, measuring range up to 30 m
- rod probes in particular for measuring liquids, measuring range up to 6m
- coaxial probes for liquid products, measuring range up to 6m

Configuration with guided menu and calibration by means of entering the empty and full distances without product movement, through alphanumeric display

Storage and recognition system of false signals

Hardware features, software features and functions RWL

Models	RWL 51	RWL52	RWL53	RWL54
Probe type	rope∅4/6mm rod Ø10mm	rod Ø 10mm	coaxial Ø 28mm	rope∅4/6mm rod ∅10mm
Applications	for liquids/solids	for liquids/solids	for liquids with low dielectric constant	for liquids with high process temperatures / pressures
Measuring range	rope 30 m rod 3 m	rod 3 m	coaxial 3 m	rope 30 m rod 3 m
Accuracy	± 10 mm			
Operating temperature	-40 ÷ 150 °C			-40 ÷ 250 °C
Process pressure	-1 ÷ 40 bar			
Connection to process (AISI 316L)	1 ½" G 2" G	DN50 PN16 DN80 PN16 DN100 PN16 DN150 PN16	1 ½" G 2" G	1 ½" G 2" G
Display	level and curve m	easurement of ech	o signal shown on	alphanumeric display
Rope/Rod material	AISI 316L / PTFE			
Gaskets	Viton (-30 ÷ 130°	°C) ; Kalrez (-40 ÷ 1	50°C)	
Protection grade	IP67			
Communication protocol	HART optional			
Certifications	CENELEC			

SLUDGE INTERFACE LEVEL METER



Control unit



Power supply unit



Level Sensor



Level (otp. Turbidity) Sensor with wiper

EchoSmart™

Ultrasonic measuring system with submerged sensor (Sonar)

EchoSmart™ Sensors

EchoSmart sensors generate and process the ultrasound signal for real-time measurement with maximum flexibility of the liquid/solid interface.

They have greater signal control and the performance of the control algorithms, specifically developed and field tested, has been confirmed in the U.S. and around the world.

Flexibility

Available options

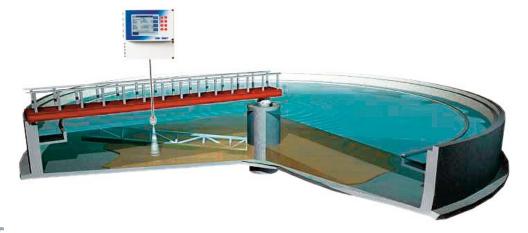
- EchoSmart sensor in conjunction with the EchoSmart control unit
- EchoSmart with sensor in conjunction with the power supply unit (remote programming via EchoSmart Console SW)

EchoSmart Networks

- Network interconnection of up to 128 EchoSmart sensors
- Communication via RS-485 or Ethernet
- RF compatible ZigBee network integration

Easy to use

- Large display with intuitive screens for quick entry of parameters
- Soft Keys operation with Guide for all settings
- Initialisation and automatic calibration for quick startup with no process interruption



EchoSmart Network

- An EchoSmart network consists of 2 and up to 128 sensors interconnected with a wired or wireless network
- For the wired networks here are available RS-485 Serial - MODBUS RTU or Ethernet connections
- The ZigBee wireless system is also available and it is the ideal choice, considering the enormous reduction plant engineering (wiring and piping) costs

Features

- Up to 16 EchoSmart sensors can be connected in a network with a single EchoSmart controller with optimised operation and significantly reduced costs
- ZigBee with "self-healing" mesh technology ensures reliable communication by eliminating unnecessary piping and wiring costs

Hardware features, software features and functions EchoSmart™

	Sensor	Control unit	Power supply unit
Measuring range	0.305 ÷ 10.0 mt	-	-
Measuring principle	Ultrasonic submersion	_	-
Measuring interval	Adjustable	_	-
Resolution	3.05 mm ÷ 3 m	_	_
Accuracy	0.03 m ÷ 3 m	_	_
Operating temperature	1 ÷ 52°C	_	_
Calibration	Factory calibrated; Adjustable speed of sound	-	-
Display	_	Monochrome graphic Backlit 320 x 240 pixels ; visual area 92 x 122 mm	-
Material	ABS and Epoxy	Polycarbonate NEMA 4>	K with IP65 protection
Self-cleaning wiper	Silicon (Optional)	_	_
Environmental conditions		- 40° ÷ 60° C	- 40° ÷ 60° C
Power supply	15 VDC	100 ÷ 240 VAC, 50/60 H	lz 1A – optional 24VDC
Power	3W with wiper 6W	65 W (fuse)	20 W 1.34A
Relay (optional)	-	four (4) 10A @ 250 VAC 10A@ 30VDC	-
Mounting	Fixed or flexible	wall or pipe	_
Dimensions (L x H x P)	standard 62 x 75 mm with wiper 146 x 75 mm	235 x 229 x 115 mm	181 x 181 x 61 mm
Weight	standard 1.02 kg with wiper 1.25 kg	approx. 1.36 kg	approx. 0.68 kg

PIEZORESISTIVE LEVEL TRANSMITTERS



KPL

An ideal instrument for automating the process for measuring levels with hydrostatic head in duty applications. The absence of a separation liquid between the membrane and the pressure sensor, "Dry-Pressure" measurement technology, allows getting of superior technological performance in terms of overpressure, small temperature drifts, high stability and accuracy.

Measurement

Accuracy / Stability

Operating temperature

Output signal

Power supply

Material

Protection grade

Dimensions

from 0.1 bar (1m H2O) to 20 bar (200m H2O)

±0.5 % FS / ±0.1 % FS

product -20° ÷60° C; ambient -20° ÷70° C; storing -40 ÷80° C

4 ÷ 20mA

10 ÷ 36Vdc, 2 wires

membrane AISI316L; probe submerged AISI304; cable PU (polyurethane)

IP68

probe submerged Ø 27 mm; cable Ø 8 mm



Series 36 XKY

Specifically designed for extended service in sewage lift station environments, the 36 XKY features a relatively wide sensing diaphragm yet small overall size. The 36 XKY incorporates a monolithic diaphragm made of Kynar® which combines the non-stick quality of Teflon with superior toughness and abrasion resistance that simplify installation and eliminate the need for bulky and expensive protective cages.

Standard pressure ranges (FS) and O	verpres	sure in Bar	
PR-36 XKY	1	3	10
Overpressure	3	5	20
		2-cables analogue	RS485 only
Output		420 mA	RS 485
Digital interface		RS485 1)	RS485
Power supply (VDC) ²⁾		828 V	628 V
Accuracy at ambient temperature 3)		+/- 0.3 %FS	+/- 0.3 %FS
Total error band 4) 050 °C		828 V	628 V

¹⁾ During RS485 communication the analog signal will be influenced

⁴⁾ Includes accuracy as well as temperature coefficients of zero and span tolerance.

Resolution	0.002 % FS
Linearity (BFSL)	+/- 0.2 % FS
Temperature	storage -1080 °C ; compensated 050 °C
Communication	MODBUS RTU, 9600 baud and 115200 baud
Material in contact	stainless steel 316L / Kynar®
Dimensions	Ø 32 mm

 $^{^{2)}}$ With lightning protection: minimum supply voltage increase by 1 V

³⁾ Includes linearity (BFSL), hysteresis and repeatability

PIEZORESISTIVE LEVEL TRANSMITTERS



Series 36 X S (STRAIT LINE)

These pressure transmitters are designed for level measurement in applications such as downhole in limited spaces, where the highest accuracy is required. Diameter of only 16 mm. The 36 XS level transmitter is available in two different versions:

- PAA-36 X S Absolute pressure, when the atmospheric pressure is measured by a separate barometer
- PR-36 X S Relative pressure, through tube for pressure compensation

Standard pressure ranges	(FS) and Overpressure in I	3ar	
PR-36 X S	1	3	10
PAA-36 X S		0.83	0.810
Overpressure	3	5	20
Output	420 mA / RS 485		
Power supply (U)	1030 Vdc		
Error band ^(*)	0.2 %FS (within the comp	oensated temperature ran	ge)
(*) Linearity + Hysteresis + Repeatabi	lity + Temperature Coefficients + Zero	+ Span Tolerance	
Linearity / Resolution	0.025 % FS / 0.002 %FS		
Long term stability	Range ≤ 1 bar 2 mbar ; R	Range > 1 bar 0.2 % FS	
Temperature	storage / operating -20	÷ 80 °C ; compensated 0	÷ 50 °C
Material in contact	stainless steel AISI 316L	/ Viton® / PE	
Protection grade	IP68		



Series 36 X W

High accuracy level transmitter digitally compensated / variable range / analogue and digital output. It is based on the stable, piezoresistive transducer and a micro-processor electronics with integrated 16 bit A/D converter. Temperature dependencies and non-linearities of the sensor are mathematically compensate.

Standard pressure range	s (FS) and Overpr	essure in Bar		
PR-36 X W	1	3	10	30
PAA-36 X W	1	3	10	30
Overpressure	3	5	20	60
		(digital)	(analogue)	(analogue)
Output		RS 485	420 mA (2 wires)	010 V (3 wires)
Power supply (U)		828 Vdc	828 Vdc	1328 Vdc
Accuracy, Error band ^(*) 0	50 °C	0.1 %FS	0.15 %FS	0.15 %FS
(*) Linearity + Hysteresis + Repeatab	ility + Temperature Coef	ficients + Zero + Span Tol	erance	
Linearity / Resolution	0.025 % FS / 0).002 %FS		
Long term stability	Range ≤ 1 bar	1 mbar ; Range >	1 bar 0.1 % FS	
Temperature	storage/opera	ting -2080 °C		
Pressure endurance	10 million pres	ssure cycles 0100	0 % FS at 25 °C	
Contact material	stainless steel	316L (DIN 1.4435)	/ Viton® / PE	
Protection grade	IP 68, resistan	t to ice		

PIEZORESISTIVE PRESSURE TRANSMITTERS



Series 21 Y

The Y-line transmitters have an extremely small temperature error. This result is achieved by using an additional circuit containing a temperature sensor that subdivides the temperature range into fields that are 1.5 Kelvin (K) wide. The TK zero and TK compensation values are calculated for each field and programmed into the additional circuit.

Pressure ranges	PR-21 Y	PAA-21 Y / PA-21 Y
(all intermediate ranges possible)	210 bar FS	21000 bar FS
Overpressure	2 x pressure range	ge, max 1100 bar
PAA: absolute values, zero at vacuum PA: sea	led gauge, zero at 1000 mbar	absolute PR: vented gauge, zero at atmospheric pressure
Accuracy		
Linearity (best fitted straigh	t line) ¹⁾	standard ±0.25 % FS ; max. ±0.5 %FS
Total error band ²⁾	050 °C max. ±	1.0 % FS ; 1080 °C max. ±1.5 % FS
1) Including hysteresis + repeatability	Linearity + hysteresis +	repeatability + temperature coefficients + zero + span tollerance
Temperature	storage / operat	ing -40100 °C
Stability	PR Version max.	±0.5 % FS ; PAA/PA Version max. ±0.3 % FS
Signal output	2-cable model	420 mA
Power supply	2-cable model	832 VDC



Series 33 X • Series 35 X

This high precision 0.01 %FS is available as an option (the standard Series 33 X 33 X has an accuracy of 0.05% FS). These Series are based on the stable, floating piezoresistive transducer and a newly developed micro-processor with integrated 16 bit A/D converter. With the READ30 software and with the cable K-107, the calculated pressure can be displayed on a Laptop or a PC.

Standard pressure ranges	(FS) and Over	oressure in	Bar						
PR 33 X / PD 33 X / PR 35 X	·	1	3	10	30				
PA(A) 33 X / PA(A) 35 X	0.81.2	1	3	10	30	100	300	700	1000
Overpressure	2	2	5	20	60	200	400	1000	1000
Overpr. referential press. side	e PD	2	5	7	20				
PD, static line pressure(*) / s	standard / high	pressure			200 ba	r / 600 k	oar		
Output	(digital) RS 4	85			(2-cable	es analo	gue) 4.	20 mA	
Power supply (U)	828 V / 3.5	i12 V			828 \	/			
Accuracy, Error band	(1040 °C) (-1080 °C)	0.05 %FS 0.1 %FS			(1040 (-108	•).1 %FS).15 %F	S	
Optional: Precision(**)	(1040 °C)	0.01 %FS							
* Influence static line pressure < 0.005	%FS/bar		(**) (Only for Se	ies 33 X ar	nd for range	es ≥ 10 baı	·.	
Resolution	0.002 % FS								
Typical long term stability	Relative: 1 m Absolute: 0.5			6FS (10.	40 °C)				
Temperature	storage / ope	erating -40.	120	°C					
Material in contact	stainless stee				on				
Protection grade	IP 65 on requ	uest: IP 67 c	or IP 6	8 (with c	able)				

PIEZORESISTIVE PRESSURE TRANSMITTERS



Series 41 X • Series 41 X Ei

The Series 41 X combines the ceramic measurement cell for low pressure ranges with the μP electronics of the digital transmitter. The values can be displayed and stored on a PC via an RS485 interface. It is also available as intrinsically safe version (Series 41 X Ei) category 1 and 2.

Standard FS pressure ra	nges in mbar			
PR-41 X (relative) • PD-4	11 X (differential)	30	100	
Overpressure		300	1000	300
Negative overpressure		30	100	1500
Power supply (U) 41 X /	41 X Ei (2-c	ables version) 8.	28 VDC / 1028 \	/DC 300
Analogue output (scalea	ble) (2-c	ables version) 4.	20 mA	
Stability	FS ≥ 100 mba	ar: ± 0.1 %FS FS	≤ 100 mbar: ± 0.1 m	nbar
Temperature	operating -20)80 °C ; compe	ensated 1050 °C	
Error band ^(*)	± 0.1 %FS sta	andard	± 0.2 %FS max	ζ.
(*) Within the compensated tempera	ature range			
Pressure connection	G1/	′4″ male, Viton®	flat seal	
Material in contact	Stainless stee	el (AISI 316L) ; Nit	rile O-ring; Gold-co	ated ceramic diaphragm
Protection grade	IP40			
Special versions IP 67; al	lternative plugs ; v	vith cable ; negat	ive/positive pressure	e ranges: e.g10+10 bai



Pressure range^(*)

Differential pressure measurement (P1)

0...350 mbar

Series PRD-33 X

The Series PRD-33 X has been developed for applications that require a high accuracy differential pressure measurement. Thanks to a second integrated pressure sensor, the line, or common mode, pressure can now be measured along with the differential pressure.

0...1 bar

0...3 bar

Precision ^(**) / Resolution	± 0.1 %FS / 0.01 %FS	± 0.05 %FS / 0.005 %FS	± 0.05 %FS / 0.005 %FS
Total error band ^(***)	± 1 % FS	± 0.4 % FS	± 0.2 % FS
Commune mode / line	040 bar abs	040 bar abs	040 bar abs
Line / Absolute pressure r	measurement (P2) (1)		
Pressure range	040 bar absolute		
Precision ^(**) / Resolution	± 0.1 %FS / 0.005 %FS		
Total error band ^(***)	0.3 % FS		
(1) Measured at the High (+) pressure With temperature -30+ 60 °C, inclu			BFSL) + Repeatability + Hysteresis (***
(1) Measured at the High (+) pressure			
(1) Measured at the High (+) pressure With temperature -30+ 60 °C, inclu	ides Precision, Temperature error, St	atic line dependence Low voltag	
"Measured at the High (+) pressure With temperature -30+ 60 °C, incluinterface	Standard RS485	atic line dependence Low voltag	e RS485
(1) Measured at the High (+) pressure With temperature -30+ 60 °C, incluing Interface Network voltage	Standard RS485 Standard 832 VDC G1/4" female	atic line dependence Low voltag	e RS485 e 3.232 VDC
Measured at the High (+) pressure With temperature -30+ 60 °C, inclu Interface Network voltage Pressure connection	Standard RS485 Standard 832 VDC G1/4" female storage/operating -40.	Low voltag Low voltag Low voltag + 80 °C ; compensated -3 steel AISI 316L, silicon O-r	e RS485 e 3.232 VDC